



Air Quality
PERMIT TO CONSTRUCT
State of Idaho
Department of Environmental Quality

PERMIT No.: P- 060317

FACILITY ID No.: 077-00006

AQCR: 061

CLASS: A

SIC: 2874

ZONE: 12

UTM COORDINATE (km): 375.6, 4751.6

1. PERMITTEE

J. R. Simplot Company, Don Plant

2. PROJECT

No. 300 Sulfuric Acid Plant Throughput Limit Removal

3. MAILING ADDRESS

P. O. Box 912

CITY

Pocatello

STATE

ID

ZIP

83204

4. FACILITY CONTACT

Kirk Adkins

TITLE

Environmental Manager

TELEPHONE

(208) 234-5470

5. RESPONSIBLE OFFICIAL

John Bob

TITLE

Plant Manager

TELEPHONE

(208) 234-5317

6. EXACT PLANT LOCATION

Section 18 R34E, T6S; 5 ½ Section 7 R34E T6S

COUNTY

Power

7. GENERAL NATURE OF BUSINESS & KINDS OF PRODUCTS

Manufacture sulfuric acid, anhydrous ammonia, phosphoric acid, and nitrogen, phosphate, and sulfate fertilizers

8. PERMIT AUTHORITY

This permit is issued according to the Rules for the Control of Air Pollution in Idaho, IDAPA 58.01.01.200 through 228, and pertains only to emissions of air contaminants regulated by the state of Idaho and to the sources specifically allowed to be constructed or modified by this permit.

This permit (a) does not affect the title of the premises upon which the equipment is to be located; (b) does not release the permittee from any liability for any loss due to damage to person or property caused by, resulting from, or arising out of the design, installation, maintenance, or operation of the proposed equipment; (c) does not release the permittee from compliance with other applicable federal, state, tribal, or local laws, regulations, or ordinances; (d) in no manner implies or suggests that the Department of Environmental Quality (DEQ) or its officers, agents, or employees, assume any liability, directly or indirectly, for any loss due to damage to person or property caused by, resulting from, or arising out of design, installation, maintenance, or operation of the proposed equipment.

This permit will expire if construction has not begun within two years of its issue date or if construction is suspended for one year.

This permit has been granted on the basis of design information presented with its application. Changes in design, equipment or operations may be considered a modification. Modifications are subject to DEQ review in accordance with IDAPA 58.01.01.200 through 228 of the Rules for the Control of Air Pollution in Idaho.

CAROLE ZUNDEL, PERMIT WRITER
DEPARTMENT OF ENVIRONMENTAL QUALITY

DATE MODIFIED/REVISED:

DATE ISSUED:

Draft for Public Comment

MIKE SIMON, STATIONARY SOURCE PROGRAM
MANAGER
DEPARTMENT OF ENVIRONMENTAL QUALITY

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Acronyms, Units, and Chemical Nomenclature

AQCR	Air Quality Control Region
CEMS	continuous emissions monitoring system
CFR	Code of Federal Regulations
CO	carbon monoxide
DEQ	Department of Environmental Quality
EPA	U.S. Environmental Protection Agency
H ₂ SO ₄	sulfuric acid mist
HAPs	hazardous air pollutants
IDAPA	a numbering designation for all administrative rules in Idaho promulgated in accordance with the Idaho Administrative Procedures Act
km	kilometer
lb/hr	pound per hour
lb/ton	pounds per ton
NH ₃	ammonia
NO _x	nitrogen oxides
NSPS	New Source Performance Standards
PM ₁₀	particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
PTC	permit to construct
SIC	Standard Industrial Classification
SO ₂	sulfur dioxide
T/yr	tons per year
UTM	Universal Transverse Mercator

AIR QUALITY PERMIT TO CONSTRUCT NUMBER: P-060317**Permittee:** J.R. Simplot Company, Don Plant**Location:** Pocatello, Idaho**Facility ID No. 077-00006****1. PERMIT TO CONSTRUCT SCOPE*****Purpose***

1.1 The purpose of this PTC is as follows:

- Eliminate the throughput limit for the No. 300 sulfuric acid plant and rely on the CEMS for compliance with the SO₂ emissions limits
- Reduce the NO_x emission rate from 64 T/yr to 58 T/yr
- Modify visible emissions language in permit conditions 2.5 and 2.11

1.2 Those permit conditions that have been modified or revised by this permitting action are identified by a date citation located directly under the permit condition on the right hand margin.

1.3 This PTC replaces PTC No. 077-00006, issued on June 15, 2001, the terms and conditions of which shall no longer apply.

Regulated Sources

1.4 Table 1.1 lists all sources of regulated emissions in this PTC.

Table 1.1 SUMMARY OF REGULATED SOURCES

Permit Section	Source Description	Emissions Control(s)
2	Sulfur unloading and hot pit	None
2	Sulfur storage tank	None
2	Drying tower	None
2	Acid storage tanks	None
2	Sulfur furnace	None
2	Waste heat boiler	None
2	Converter with superheater & heat exchangers	None
2	Economizers and cold reheat exchanger	None
2	Absorbing tower	DynaWave Reverse Jet Scrubber and packed-bed ammonia scrubber

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Facility ID No. 077-00006**2. NO. 300 (NO. 3) SULFURIC ACID PLANT****2.1 Process Description**

The No. 3 sulfuric acid plant produces sulfuric acid using a single contact process to burn elemental sulfur. The elemental sulfur is oxidized (burned) to produce sulfur dioxide (SO₂). The SO₂ is then cooled through a waste-heat boiler and reacted with oxygen in a multipass, four-bed catalytic converter to form sulfur trioxide (SO₃). The SO₃ is then sent to an absorber tower where it is absorbed into a sulfuric acid solution. The emissions from the absorbing tower are controlled with a DynaWave Reverse Jet Scrubber and a packed-bed ammonia scrubber.

2.2 Emissions Control Description**Table 2.1 300 (No. 3) SULFURIC ACID PLANT DESCRIPTION**

Emissions Unit(s) / Process(es)	Emissions Control Device
Sulfur unloading and hot pit	None
Sulfur storage tank	None
Drying tower	None
Acid storage tanks	None
Sulfur furnace	None
Waste heat boiler	None
Converter with superheater & heat exchangers	None
Economizers and cold reheat exchanger	None
Absorbing tower	DynaWave Reverse Jet Scrubber and packed-bed ammonia scrubber

Emissions Limits

2.3.1 Emissions of SO₂ shall not exceed 170 pounds per hour calculated as a three-hour rolling average and shall not exceed 750 tons per any consecutive twelve month period.

2.3.2 Emissions of sulfuric acid mist (as total H₂SO₄) shall not exceed 3 pounds per hour calculated as a 24-hour rolling average and shall not exceed 13 tons per any consecutive 12-month period.

2.3.3 Emissions of NO_x shall not exceed 58 tons per any consecutive 12-month period.

[draft]

2.3.4 Source testing shall be used to determine the emissions rate for PM₁₀ in accordance with Provision 11 of the April 16, 2004 compliance agreement.

[draft]

2.3.5 Emissions of NH₃ shall not exceed 2.5 pounds per hour and shall not exceed 11 tons per any consecutive twelve month period.

2.3.6 Per 40 CFR 60.82, emissions of SO₂ shall not exceed 4 pounds per ton of sulfuric acid produced, the production being expressed as 100 percent H₂SO₄.

2.3.7 Per 40 CFR 60.83, emissions of H₂SO₄ shall not exceed 0.15 pounds per ton of sulfuric acid produced, the production being expressed as 100 percent H₂SO₄.

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2.4 NSPS Opacity Limit

Emissions from the No. 300 sulfuric acid plant stack shall not exceed ten percent (10%) opacity (40 CFR 60.83) as determined by following EPA Reference Method 9 (40 CFR 60.11). For purposes of initial compliance, the minimum total time of observations shall be three hours (a total of 30 six-minute averages) using EPA Reference Method 9 as cited in 40 CFR 60.11.

2.5 Visible Emission Limits

Emissions from the No. 300 sulfuric acid plant stack, or any other stack, vent, or functionally equivalent opening associated with the No. 300 sulfuric acid plant, shall not exceed twenty percent opacity for a period or periods aggregating more than three minutes in any sixty minute period as required by IDAPA 58.01.01.625 (Rules for the Control of Air Pollution in Idaho).

[draft]

Operating Requirements

2.6 Scrubber Operation

The two-stage scrubber system shall be used to control pollution from the No. 300 sulfuric acid plant process at all times the plant is operating. The two stages shall include the packed-bed scrubber and the DynaWave reverse jet scrubber operated in series. The permittee shall maintain an Operations and Maintenance manual for the two-stage scrubber. The Operations and Maintenance manual shall be made available to DEQ representatives upon request.

[draft]

Monitoring and Recordkeeping Requirements

2.7 Continuous Monitoring – NSPS standard

The No. 300 sulfuric acid plant is an affected unit in accordance with 40 CFR 60 Subpart H. In accordance with 40 CFR 60 Subpart H, a continuous emissions monitoring system (CEMS) for the measurement of sulfur dioxide shall be calibrated, maintained, and operated by J.R. Simplot Company.

[draft]

2.8 NSPS Annual Compliance Tests

The permittee shall perform an annual test to demonstrate compliance with the SO₂ and H₂SO₄ NSPS emissions standards in Permit Conditions 2.3.6 and 2.3.7.

- 2.8.1 Sulfur dioxide: The performance test for SO₂ shall be conducted in accordance with 40 CFR 60.8 and 60.85. The test shall use as the reference methods and procedures the test methods described in 40 CFR 60 Appendix A. Method 8 (or an alternative method approved by both DEQ in accordance with IDAPA 58.01.01.157 and the EPA) shall be used to determine the concentration of SO₂. The performance tests shall also include a performance evaluation (Relative Accuracy Test Audit (RATA)) of the continuous emissions monitoring system in accordance with 40 CFR 60 Appendix B. The permittee may use the alternate continuous emissions monitoring procedure in 40 CFR 60.84(d) to determine the SO₂ emissions rate in terms of the standard.

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- 2.8.2 Sulfuric acid mist: The performance test for H₂SO₄ shall be conducted in accordance with 40 CFR 60.8 and 60.85. The test shall use as the reference methods and procedures the test methods described in 40 CFR 60 Appendix A. Method 8 (or an alternative method approved by both DEQ in accordance with IDAPA 58.01.01.157 and the EPA) shall be used to determine the concentration of H₂SO₄. The permittee may use the alternate continuous emissions monitoring procedure in 40 CFR 60.85(c) and 60.84(d) to determine the H₂SO₄ emissions rate in terms of the standard.
- 2.8.3 Throughput: The production rate in tons per hour (T/hr) and the operating parameters described in Permit Condition 2.12 shall be recorded during each performance test.

2.9 Continuous Emissions Monitoring – Demonstration of Compliance with the SO₂ pound per hour and ton per year limits

The permittee shall:

- Install, calibrate, maintain, and operate a CEMS with automated data acquisition and handling system for measuring and recording SO₂ and O₂ concentrations;
- Operate the CEMS in accordance with 40 CFR 60.13, 40 CFR 60 Appendix B, and quality assurance procedures of 40 CFR 60 Appendix F;
- Monitor and record sulfuric acid production rate in tons 100% H₂SO₄ per hour;
- Calculate and record SO₂ emissions in pounds per ton of 100% H₂SO₄ in accordance with 40 CFR 60.84(d);
- Calculate and record hourly, three-hour average SO₂ emissions in pounds per hour as the product of pounds of SO₂ per ton of 100% H₂SO₄ and tons of 100% H₂SO₄ produced (arithmetic average of the proceeding three-hour period);
- Calculate and record monthly, twelve-month rolling total SO₂ emissions in tons per year as the sum of the current month emissions and the preceding 11 month total emissions.

[draft]

2.10 Annual Compliance Tests – Demonstration of Compliance with H₂SO₄, NO_x, PM₁₀, and NH₃ Limits

The permittee shall conduct performance tests to demonstrate that the source is capable of achieving pollutant-specific emissions limits. Performance tests conducted to demonstrate compliance shall be performed in accordance with IDAPA 58.01.01.157, General Provision 6 of this permit, and the requirements outlined in the following subsections. The annual compliance tests shall be conducted within thirteen (13) months after the previous performance or compliance test.

- 2.10.1 Sulfuric acid mist: Compliance with the H₂SO₄ pound per hour emissions limit in Permit Condition 2.3.2 shall be determined by multiplying the H₂SO₄ emissions rate from the test required in Permit Condition 2.8, which is in units of pounds H₂SO₄ per ton of 100% H₂SO₄ production, by the tons of 100% H₂SO₄ produced. The permittee shall use the pound per ton emissions factor in addition to the production data to determine the annual H₂SO₄ emissions.

[draft]

- 2.10.2 Oxides of Nitrogen: The performance test for NO_x shall be conducted in accordance with IDAPA 58.01.01.157. The test shall use as the reference methods and procedures the test methods described in 40 CFR 60 Appendix A. Methods 2 and 7 (or an alternative method approved by DEQ in accordance with IDAPA 58.01.01.157) shall be used to determine the NO_x emission rate. The permittee shall use

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the performance test to develop a pound per ton emissions factor that will be used in addition to the production data to determine the annual NO_x emissions.

- 2.10.3 Particulate matter: A performance test shall be conducted to evaluate total PM₁₀ from the No. 300 sulfuric acid plant and to establish an emissions factor for setting an emissions limit. The test shall use as the reference methods and procedures the test methods described in 40 CFR 51 Appendix M. Method 201A and Method 202 in conjunction with Method 2 (or alternative methods approved by DEQ in accordance with IDAPA 58.01.01.157) shall be used to determine the PM₁₀ emission rate.
- 2.10.4 Ammonia: The performance test for NH₃ shall be conducted in accordance with IDAPA 58.01.01.157 using EPA conditional test method 027 and EPA Method 2 to determine the NH₃ pound per hour emissions rate. The permittee shall use the performance test to develop a pound per ton emissions factor that will be used in addition to the production data to determine the annual NH₃ emissions.
- 2.10.5 Throughput: The sulfuric acid production rate (T/hr) and the scrubber operating parameters described in Permit Condition 2.12 shall be recorded during each performance test.

2.11 Visible Emissions Monitoring

Opacity shall be determined from the No. 300 sulfuric acid plant stack using the Method 9 procedures contained in IDAPA 58.01.01.625. The permittee shall monitor monthly and record in a log the visible emissions observations, complete with conditions of time of observation. The log shall remain at the facility for the most recent two year period and shall be made available to DEQ representatives upon request.

2.12 Operating Parameters Monitoring

The permittee shall monitor and record the following information. The most recent five years compilation of records shall remain at the facility, in a log, and shall be made available to DEQ representatives upon request.

- 2.12.1 The production rate of the No. 300 sulfuric acid plant in tons per hour (T/hr) and tons per any consecutive twelve month period (T/yr). The hourly rates shall be compiled each month and used to calculate the annual T/yr of NO_x, H₂SO₄, and NH₃ emissions, based on the most recent source tests, for that month and for the most recent twelve-month period, to assess compliance with the T/yr limit.
- 2.12.2 Any deviations of scrubber operations from the standard operating procedures recorded in the Operations and Maintenance Manual shall be recorded in a log and kept at the site and shall be made available to DEQ representatives upon request.

Reporting Requirements

2.13 Performance Test Report

The permittee shall submit reports of the results of the performance tests, including all required process data, to DEQ within thirty (30) days after the date on which the performance tests are concluded.

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2.14 Excess Emissions

The person responsible for, or in charge of a facility during, an excess emissions event shall, with all practicable speed, initiate and complete appropriate and reasonable action to correct the conditions causing such excess emissions event, to reduce the frequency of occurrence of such events, to minimize the amount by which the emissions standard is exceeded, and notify DEQ (IDAPA 58.01.01.132). The permittee shall maintain records of the occurrence and duration of any startup, shutdown, or malfunction in the operation of the plant, any malfunction of the air pollution control equipment, and/or any periods during which the continuous emissions monitoring system is inoperative. Excess emissions reports shall be submitted to DEQ in accordance with IDAPA 58.01.01.133 through 136 and to the EPA in accordance with 40 CFR 60.7(b), (c), (d), and (e).

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Facility ID No. 077-00006**APPENDIX A****J.R. SIMPLOT DON PLANT**
300 (No. 3) SULFURIC ACID PLANT**EMISSION LIMITS^A - HOURLY (lb/hr) AND ANNUAL^B (T/yr)**

SOURCE DESCRIPTION	PM ₁₀		SO ₂		NO _x		H ₂ SO ₄		NH ₃	
	lb/hr	T/yr	lb/3-hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr
300 Sulfuric acid plant stack			170	750		58	3	13	2.5	11

^aAs determined by a pollutant-specific U.S. EPA reference method, or DEQ-approved alternative, or as determined by DEQ's emission estimation methods used in this permit analysis.

^bAs determined by multiplying the actual or allowable (if actual is not available) lb/hr emission rate by the allowable hours per year that the process(es) may operate(s), or by actual annual production rates.

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3. PERMIT TO CONSTRUCT GENERAL PROVISIONS

General Compliance

1. The permittee has a continuing duty to comply with all terms and conditions of this permit. All emissions authorized herein shall be consistent with the terms and conditions of this permit and the Rules for the Control of Air Pollution in Idaho. The emissions of any pollutant in excess of the limitations specified herein, or noncompliance with any other condition or limitation contained in this permit, shall constitute a violation of this permit and the Rules for the Control of Air Pollution in Idaho, and the Environmental Protection and Health Act, Idaho Code §39-101, et seq.
[Idaho Code §39-101, et seq.]
2. The permittee shall at all times (except as provided in the Rules for the Control of Air Pollution in Idaho) maintain in good working order and operate as efficiently as practicable, all treatment or control facilities or systems installed or used to achieve compliance with the terms and conditions of this permit and other applicable Idaho laws for the control of air pollution.
[IDAPA 58.01.01.211, 5/1/94]
3. Nothing in this permit is intended to relieve or exempt the permittee from the responsibility to comply with all applicable local, state, or federal statutes, rules and regulations.
[IDAPA 58.01.01.212.01, 5/1/94]

Inspection and Entry

4. Upon presentation of credentials, the permittee shall allow DEQ or an authorized representative of DEQ to do the following:
 - a. Enter upon the permittee's premises where an emissions source is located or emissions related activity is conducted, or where records are kept under conditions of this permit;
 - b. Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
 - c. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
 - d. As authorized by the Idaho Environmental Protection and Health Act, sample or monitor, at reasonable times, substances or parameters for the purpose of determining or ensuring compliance with this permit or applicable requirements.

[Idaho Code §39-108]

Construction and Operation Notification

5. The permittee shall furnish DEQ written notifications as follows in accordance with IDAPA 58.01.01.211:
 - a. A notification of the date of initiation of construction, within five working days after occurrence;
 - b. A notification of the date of any suspension of construction, if such suspension lasts for one year or more;

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- c. A notification of the anticipated date of initial start-up of the stationary source or facility not more than sixty days or less than thirty days prior to such date;
- d. A notification of the actual date of initial start-up of the stationary source or facility within fifteen days after such date; and
- e. A notification of the initial date of achieving the maximum production rate, within five working days after occurrence - production rate and date.

[IDAPA 58.01.01.211, 5/1/94]

Performance Testing

6. If performance testing (air emissions source test) is required by this permit, the permittee shall provide notice of intent to test to DEQ at least 15 days prior to the scheduled test date or shorter time period as approved by DEQ. DEQ may, at its option, have an observer present at any emissions tests conducted on a source. DEQ requests that such testing not be performed on weekends or state holidays.

All performance testing shall be conducted in accordance with the procedures in IDAPA 58.01.01.157. Without prior DEQ approval, any alternative testing is conducted solely at the permittee's risk. If the permittee fails to obtain prior written approval by DEQ for any testing deviations, DEQ may determine that the testing does not satisfy the testing requirements. Therefore, at least 30 days prior to conducting any performance test, the permittee is encouraged to submit a performance test protocol to DEQ for approval. The written protocol shall include a description of the test method(s) to be used, an explanation of any or unusual circumstances regarding the proposed test, and the proposed test schedule for conducting and reporting the test.

Within 30 days following the date in which a performance test required by this permit is concluded, the permittee shall submit to DEQ a performance test report. The written report shall include a description of the process, identification of the test method(s) used, equipment used, all process operating data collected during the test period, and test results, as well as raw test data and associated documentation, including any approved test protocol.

[IDAPA 58.01.01.157, 4/5/00]

Monitoring and Recordkeeping

7. The permittee shall maintain sufficient records to ensure compliance with all of the terms and conditions of this permit. Records of monitoring information shall include, but not be limited to the following: (a) the date, place, and times of sampling or measurements; (b) the date analyses were performed; (c) the company or entity that performed the analyses; (d) the analytical techniques or methods used; (e) the results of such analyses; and (f) the operating conditions existing at the time of sampling or measurement. All monitoring records and support information shall be retained for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting information includes, but is not limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation and copies of all reports required by this permit. All records required to be maintained by this permit shall be made available in either hard copy or electronic format to DEQ representatives upon request.

[IDAPA 58.01.01.211, 5/1/94]

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Excess Emissions

8. The permittee shall comply with the procedures and requirements of IDAPA 58.01.01.130-136 for excess emissions due to startup, shutdown, scheduled maintenance, safety measures, upsets and breakdowns.

[IDAPA 58.01.01.130-136, 4/5/00]

Certification

9. All documents submitted to DEQ, including, but not limited to, records, monitoring data, supporting information, requests for confidential treatment, testing reports, or compliance certification shall contain a certification by a responsible official. The certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document(s) are true, accurate, and complete.

[IDAPA 58.01.01.123, 5/1/94]

False Statements

10. No person shall knowingly make any false statement, representation, or certification in any form, notice, or report required under this permit, or any applicable rule or order in force pursuant thereto.

[IDAPA 58.01.01.125, 3/23/98]

Tampering

11. No person shall knowingly render inaccurate any monitoring device or method required under this permit or any applicable rule or order in force pursuant thereto.

[IDAPA 58.01.01.126, 3/23/98]

Transferability

12. This permit is transferable in accordance with procedures listed in IDAPA 58.01.01.209.06.

[IDAPA 58.01.01.209.06, 4/11/06]

Severability

13. The provisions of this permit are severable, and if any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

[IDAPA 58.01.01.322.15.h, 5/1/94; 40 CFR 70.6(a)(5)]